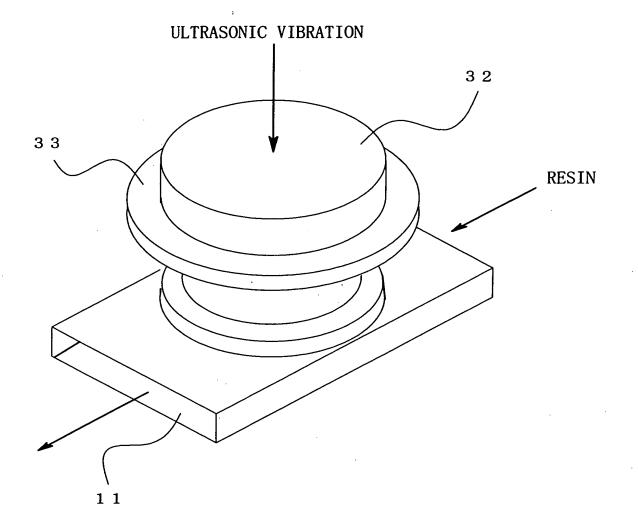
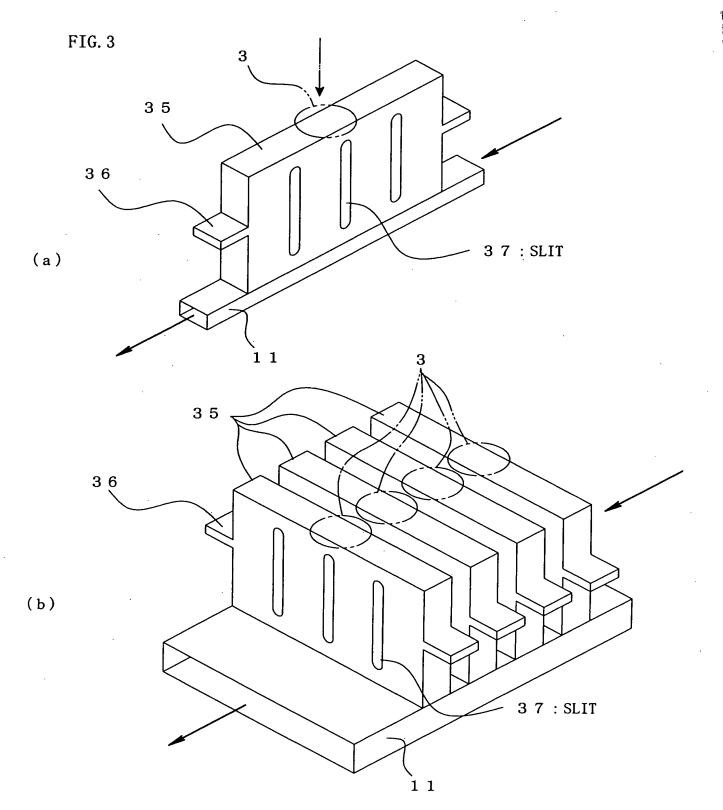
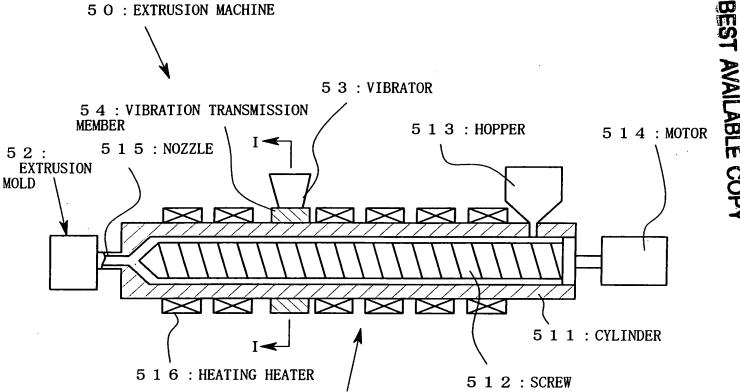


FIG. 2







(a)

5 1 : MELTING AND KNEADING MACHINE

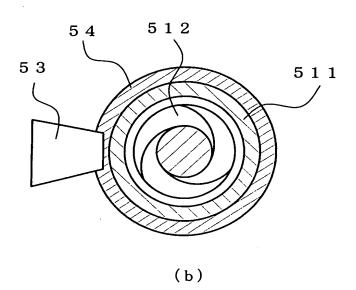


FIG. 5

